

CERTIFICATE OF ANALYSIS

514X 9091.3 (batch D)

Certified Reference Material Information

Type: ALUMINIUM / MANGANESE (CAST)
Form and Size: Disc 40-50mm diameter x 15-20mm thick
Manufactured by: Coleshill Laboratories Limited
Certified and Supplied by: MBH Analytical Limited

Certified Analysis

Percentage element by weight

Element	Cu	Mg	Si	Fe	Mn	Ni
Value ¹	0.623	0.149	0.74	0.94	11.2(6)	0.143
Uncertainty ²	0.010	0.008	0.01	0.015	0.2	0.007

Element	Zn	Pb	Sn	Ti	Cr	Zr
Value ¹	0.225	0.114	0.019	0.425	0.106	<0.005
Uncertainty ²	0.008	0.005	0.002	0.008	0.005	-

Note: values given in parentheses are not certified - they are provided for information only.

Definitions

- ¹ The certified values are derived from the results of an interlaboratory testing programme, detailed on page 3.
- ² The uncertainty values are generated from the 95% confidence interval derived from the wet analysis results (page 3). When appropriate, these values have been modified to account for additional information from the material homogeneity checks.

Certified by:

MBH ANALYTICAL LIMITED _____

on 21st June 2001

Method of Preparation

This reference material was produced from commercial-purity aluminium, pure elements and master alloys. The melt was degassed using sodium-free degasser, and was cast into iron chill moulds. 2mm has been removed from the cast face to minimise any surface effects.

Sampling

Samples for chemical analysis, and discs for homogeneity checks, were taken from various positions within the casting process.

Homogeneity

Samples representative of the batch were checked for vertical uniformity using an optical emission spectrometer.

Multiple measurements were taken from each surface under test.

The mean value of the material was then calculated from the multiple measurement averages.

For each of the surfaces checked, the differences between the averaged result and the overall mean value were evaluated to ensure that the homogeneity of the material satisfied the acceptance criteria defined in ISO guide 30 - 1992, and fell within 95% probability limits.

Chemical Analysis

Analysis was carried out on millings taken from samples representative of the product. It was performed by participating laboratories mostly operating within the terms of EN ISO/IEC 17025 - 2000, using documented standard methods of analysis.

The individual values listed overpage are the average of each analyst's results.

Usage

Intended use: With optical emission and X-ray fluorescence spectrometers.

Recommended method of use: Aluminium and aluminium alloys are generally prepared by machining on a lathe. However, users are recommended to follow the calibration and sample preparation procedures specified by the relevant instrument manufacturer.

Preparation should be the same for reference materials and the samples for test.

A minimum of three consistent replicate analyses is recommended to optimise precision and accuracy. Users are advised to check against possible bias between reference materials and production samples due to differences in metallurgical history, and be aware of possible inter-element effects.

Analytical Data

Sample	<u>Percentage element by weight</u>					
	Cu	Mg	Si	Fe	Mn	Ni
1	0.61	0.132	0.73	0.928	11.09	0.13
2	0.61	0.14	0.734	0.930	11.1	0.135
3	0.62	0.144	0.74	0.94	11.24	0.136
4	0.62	0.145	0.74	0.94	11.26	0.14
5	0.62	0.15	0.74	0.94	11.26	0.144
6	0.627	0.154	0.748	0.940	11.36	0.148
7	0.63	0.155	0.75	0.96	11.386	0.15
8	0.635	0.16			11.4	0.15
9	0.639	0.16				0.15
Mean	0.623	0.149	0.740	0.940	11.26	0.143
Std Dev	0.010	0.009	0.007	0.010	0.12	0.008
C_(95%)	0.008	0.007	0.007	0.010	0.10	0.006

Sample	Zn	Pb	Sn	Ti	Cr	Zr
1	0.21	0.104	0.017	0.417	0.097	0.0009
2	0.21	0.108	0.0174	0.42	0.10	0.001
3	0.22	0.11	0.018	0.420	0.101	0.003
4	0.226	0.11	0.018	0.42	0.102	<0.005
5	0.228	0.115	0.02	0.42	0.105	<0.01
6	0.23	0.116	0.02	0.424	0.107	<0.010
7	0.230	0.119	0.020	0.427	0.110	
8	0.235	0.12	0.023	0.43	0.11	
9	0.24	0.12		0.43	0.11	
10				0.44	0.12	
Mean	0.225	0.114	0.019	0.425	0.106	<0.005
Std Dev	0.010	0.006	0.002	0.007	0.007	-
C_(95%)	0.008	0.004	0.002	0.005	0.005	-

Note: C_(95%) is the 95% half-width confidence interval derived from the equation:

$$C_{(95\%)} = (t \times SD) / \sqrt{n}$$

where n is the number of available values, t is the Student's t value for n-1 degrees of freedom, and SD is the standard deviation of the test results.

Participating Laboratories

Bodycote Materials Testing Ltd Sheffield Assay Office London & Scandinavian Met Co Ltd Rotech Laboratories Ltd IncoTest Ltd Coleshill Laboratories Ltd Universal Scientific Laboratory Pty Central Iron & Steel Research Inst Birmingham Assay Office Dubai Aluminium Co (DUBAL)	Middlesbrough, England Sheffield, England Rotherham, England Wednesbury, England Hereford, England Birmingham, England Milperra, NSW, Australia Beijing, China Birmingham, England Jebel Ali, Dubai, UAE	UKAS approval 0239 UKAS approval 0012 UKAS approval 1091 UKAS approval 0366 UKAS approval 0281 UKAS approval 0121 NATA approval 492 National reg. E0584
---	---	--

Analytical Methods Used

Copper:	FAAS	ICP	photometric (oxalyl dihydrazone)
Magnesium:	FAAS	ICP	
Silicon:	FAAS	ICP	gravimetric (perchloric acid)
Iron:	FAAS	ICP	photometric (orthophenanthroline)
Manganese:	FAAS	ICP	photometric (periodate) volumetric (arsenite/nitrite)
Nickel:	FAAS	ICP	photometric (dimethyl glyoxime)
Zinc:	FAAS	ICP	photometric (PAN)
Lead:	FAAS	ICP	square-wave polarography
Tin:	FAAS	ICP	photometric (phenylfluorone)
Titanium:	FAAS	ICP	photometric (di-antipyryl methane)
Chromium:	FAAS	ICP	
Zirconium:		ICP	

Notes

This Certified Reference Material has been produced in accordance with the requirements of ISO Guide 34-2000, ISO Guide 31-2000, ISO Guide 35-1989, and ASTM Guides E1724 and E1831.

To achieve UKAS (UK Accreditation Scheme) approval, test houses must demonstrate conformity to the general requirements of EN ISO/IEC 17025 and ISO9002.

The combination of alloying elements used in a complex cast material of this type may produce a structure which exhibits micro-porosity on the rear (engraved) surface of the disc. In addition, the unidirectional solidification effects associated with semi-chill casting may lead to the formation of inhomogeneous segregates in the rear portion of the disc. The above certification is therefore only applicable from the front face of the disc. Material to the rear of the disc, to a depth of 5mm, is not certified.

This material will remain stable provided adequate precautions are taken to protect it from cross-contamination, extremes of temperature and atmospheric moisture.

The material to which this certificate of analysis refers is supplied subject to our general conditions of sale.